

SAGUE Nov 6

Work Order ID 52823

October 15, 2009 10:31:40 AM



Page 1

Item ID: D206-642-216

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube RH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: RA

Date: 09-10-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-642

M

[Handwritten signature]

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-642-216
CHG001

0.00

502/11/05

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

[Handwritten signature]

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

502/11/05

[Handwritten mark]

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Item ID: D206-642-216

Accept



Setup Start



Revision ID: M

Stop



Item Name: Skidtube RH

Start Date: 15/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 29/10/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D206-642-216								
	Location: _____								
	PPP rev: <u>0.00</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

09/14/09 09/11/06

mf 09-11-06

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Work Order ID: 52823

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-251RevA Manufactured No



Replacement Skidtube

D206-651-041RevA/B2

Manufactured No



206A/B GHW

CHG001

AN4C5A



BOLT

Purchased No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

32

43839

13

46160

19

110

Each

603.0000

1.0000

43839

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

603

104936

19

110552

82

112243

500

18918

2

M104936

PC 9/14/08 ①

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Work Order ID: 52823

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416 washer		Purchased	No			110	Each	706.0000	1.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

706

100993

706

110

Each

42.0000

1.0000

7/00993

9/11/09

D3413-1RevA

Ring

Manufactured

No

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

22

48123

22

48123

Main Warehouse

ST473

20

51586

20

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Work Order ID: 52823



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D2652RevA 		Manufactured	No			110	Each	868.0000	16.0000 ✓			
Bushing												

Warehouse	Loc Qty	Loc Code
Location		
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST40	824	
50271	10	
51531	814	

8 D2665-2RevD



Manufactured No

110 Each

11.0000

2.0000 ✓

Saddle, RH Fwd Aft Out 206

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	11	
44283	3	
46098	8	

57531

44283

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Work Order ID: 52823



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2666-2RevD

Manufactured

No

110

Each

11.0000

~~12.0000~~



Saddle, RH Fwd Aft In 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

44285

4

46100

7

110

Each

389.0000

10.0000

44285 1x
46100 1x

R 4/4/05 (2)

D2712RevB

Manufactured

No



Set Screw

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

339

16400

20

43810

11

47603

108

48235

200

48235

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Work Order ID: 52823



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Biz Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2884RevB  Saddle Spacer		Manufactured	No.			110	Each	23.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

29453

10

Main Warehouse

ST

13

37444

13

110

Each

29.0000

2.0000

37444



D2885RevB



Saddle Spacer

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

10

29199

10

Main Warehouse

ST

19

37443

19

37473

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Work Order ID: 52823



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN3-41A 		Purchased	No			110	Each	328.0000	8.0000			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

328

107242

4

108302

4

111163

120

112431

200

111163

S AN4-6A



Bolt

Purchased

No

110

Each

998.0000

12.0000



9/11/08

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

998

111279

198

112314

300

112641

100

112720

100

112829

300

111279

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Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH


Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Lat Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN5-7A-  Bolt		Purchased	No			110	Each	131.0000	4.0000 ✓			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 81

110625 7


111668 24

112612 50

Main Warehouse

t 50

112829 50

S AN5-11A-

Bolt

Purchased

No

110

Each

210.0000

4.0000 ✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 210

109061 1

109545 1

110363 8

110985 50

112243 50

112314 100

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Work Order ID: 52823

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Comments:


Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN6-44A  Bolt		Purchased	No			110	Each	89.0000	2.0000			
--	--	-----------	----	--	--	-----	------	---------	--------	--	--	--

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse		
ST	89	
110372	89	

AN960JD10  Washer		Purchased	No			110	Each	1,940.000	8.0000			
--	--	-----------	----	--	--	-----	------	-----------	--------	--	--	--

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse		
ST	1940	
105442	95	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	1000	
112369	549	

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Work Order ID: 52823



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer		Purchased	No			110	Each	5,441.000	24.0000			



CS/4/14 @

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5441

102929

2

105906

4

106277

2

107321

23

107939

114

108161

521

108827

31

109249

69

110523

340

111279

101

111916

482

112314

3752

16941

0

11/23/14

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Work Order ID: 52823

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH

Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516 Washer		Purchased	No			110	Each	1,760.000	8.0000			

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	1760	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	346	
112828	500	

11/2794

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Work Order ID: 52823



Parent Item: D206-642-216RevL



Parent Item Name: Skidtube RH

Start Date: 15/10/2009

Required Date: 29/10/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616 Washer	1	Purchased	No			110	Each	870.0000	4.0000			



[Handwritten signature]

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	870	
112314	370	
112828	500	

M112314

MS21042L3

Purchased

No

110

Each

3,503.0000



[Handwritten signature]

Nut



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3503	
110844	32	
111274	41	
111668	930	
112314	2000	
112385	500	

M111668

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Work Order ID: 52823

Parent Item: D206-642-216RevL

Parent Item Name: Skidtube RH


Comments:

Start Date: 15/10/2009

Required Date: 29/10/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4  Nut		Purchased	No			110	Each	6,385.000	12.0000			

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	6385	
107499	5	
108145	4	
110450	1	
110507	184	
111827	5996	M11827
112314	130	
15924	0	
7690	24	
8182	41	

MS21042L6  Nut	Purchased	No				110	Each	657.0000	2.0000			
---	-----------	----	--	--	--	-----	------	----------	--------	--	--	--

Warehouse	Loc Qty	Loc Code
<u>Location</u>		
Main Warehouse		
ST	657	
105077	22	
110002	5	
111548	30	
111578	400	
112492	200	M112492

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4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -215	Qty -216	Qty -217	Qty -218	Qty -251	Qty -249	Part Number	Description
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
	1	1	1	1		X	D206-642-249	RUN-ON WEARPLATE KIT
							D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2651-1	* PLUG ⁽¹⁾
2B					8		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		AN960JD10L	* WASHER ⁽¹⁾
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A						1	D3805-043	FWD WEARPLATE ASSY
21A						1	D3807-3	* GASKET ⁽³⁾
22A						1	D3805-047	AFT WEARPLATE ASSY
22B						1	D3807-7	* GASKET ⁽⁴⁾
26A						7	AN3-37A	BOLT
26B						7	AN960C10L	WASHER
26C						7	MS21042-3	NUT (OR MS21042L3)
26D						14	D3873-1	BUSHING
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

- NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE
⁽²⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS
⁽³⁾ DENOTES THAT PART IS INCLUDED WITH D3805-043 ASSEMBLY ABOVE
⁽⁴⁾ DENOTES THAT PART IS INCLUDED WITH D3805-047 ASSEMBLY ABOVE

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